

# OPEN FIRST!!

## Parts list for Master set # 16.18114 06-11 Honda Civic SI



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

© 2015 Energy Suspension. All rights reserved.  
May not be reproduced, in any form, or by any means,  
without the written consent of Energy Suspension.

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your vehicle is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

### Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

#### Front control arm bushing set: 16.3122

**NOTE: Must remove factory metal shells.**

- 2 - 3419 front cab rear position.
- 2 - 15.10.491.39 (1.000 x .563 x 2.480) sleeve.
- 4 - 02P02931 front cab front position.
- 2 - 15.10.690.39 (1.000 x .500 x 2.125) sleeve.
- 1 - 17P17618 installation instructions.

#### Rear trailing arm bushing set: 16.3123

**NOTE: Upper control arm bushings are not supplied in this kit. Do not remove bushings from upper control arm! Lowers must use existing outer metal shells.**

- 2 - 03P03542 front pos. outer front.
- 2 - 03P03543 front pos. inner.
- 2 - 03P03544 front pos. outer rear.
- 2 - 03P03545 rear pos.
- 2 - 15.10.613.39 (1.000 X .500 X 1.960) sleeve.
- 2 - 03P03546 rear knuckle front pos.
- 2 - 03P03547 rear knuckle front pos t/w.
- 2 - 15.10.492.39 (1.000 X .563 X 1.817) sleeve.
- 2 - 03P03548 rear knuckle rear pos.
- 2 - 03P03549 rear knuckle rear pos t/w.
- 2 - 15.10.574.39 (1.000 X .563 X 2.000) sleeve.
- 1 17P17619 installation instructions.

### Parts list continued:

#### Front sway bar bushing set: 16.5146

- 2 - 05P05982 28mm sway bar bushing.

#### Rear sway bar bushing set: 16.5147

- 2 - 05P05981 17mm sway bar bushing.

#### Rack & pinion bushing set: 16.10105

- 4 - 10P10060 driver side bushing.
- 1 - 10P10061 passenger side bushing.
- 2 - 15.10.691.39 (.875 x .406 x 1.375) sleeve.
- 1 - 17P17620 installation instructions.

#### Rear upper shock bushing set: 16.8112

- 4 - 08P08402 rear upper shock bushing.

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.

# 17P17621

14/AUG/15 BRH ECN 15069